Cast Iron Pump Rebuild Kit

Quickstart Guide

Pump mechanical seal replacement procedure.



Tools needed:

- ✓ Key and box 1 ½"
- ✓ Box 13/16"
- ✓ Rubber mallet
- ✓ Blue Loctite
- ✓ 2 long flat screwdrivers
- ✓ 1 ½" ABS Schedule 40 Pipe





Disassembling the pump.

- 1. Don't forget to close input and output valves.
- 2. Use two flat screwdrivers to execute this operation.
- 3. Use a 13/16" box to remove the old seal.
- 4. Keep the o-ring.
- 5. Remove the old seal using a small screwdriver.
- 6. Install the o-ring on the new mechanical seal.
- 7. Use a 1 ½" ABS Schedule 40 pipe to install the new seal.
- 8. Install the lock key and install the white ceramic part into the impeller.





Reassembling the pump.

- 1. Replace the o-rings on the 4 assembling bolts.
- 2. Appy blue Loctite on the bolts.
- 3. Reinstall the impeller.
- 4. Replace the o-ring and apply blue Loctite on the impeller bolt.
- These bolts do not need Loctite.
- 6. Verify that the case o-ring is correctly installed.
- 7. Verify seals and reattach adapters.

If you need further assistance, please call RynoWorx at 1-855-382-9611.



https://www.youtube.com/watch?v=dvv__zjNri8



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