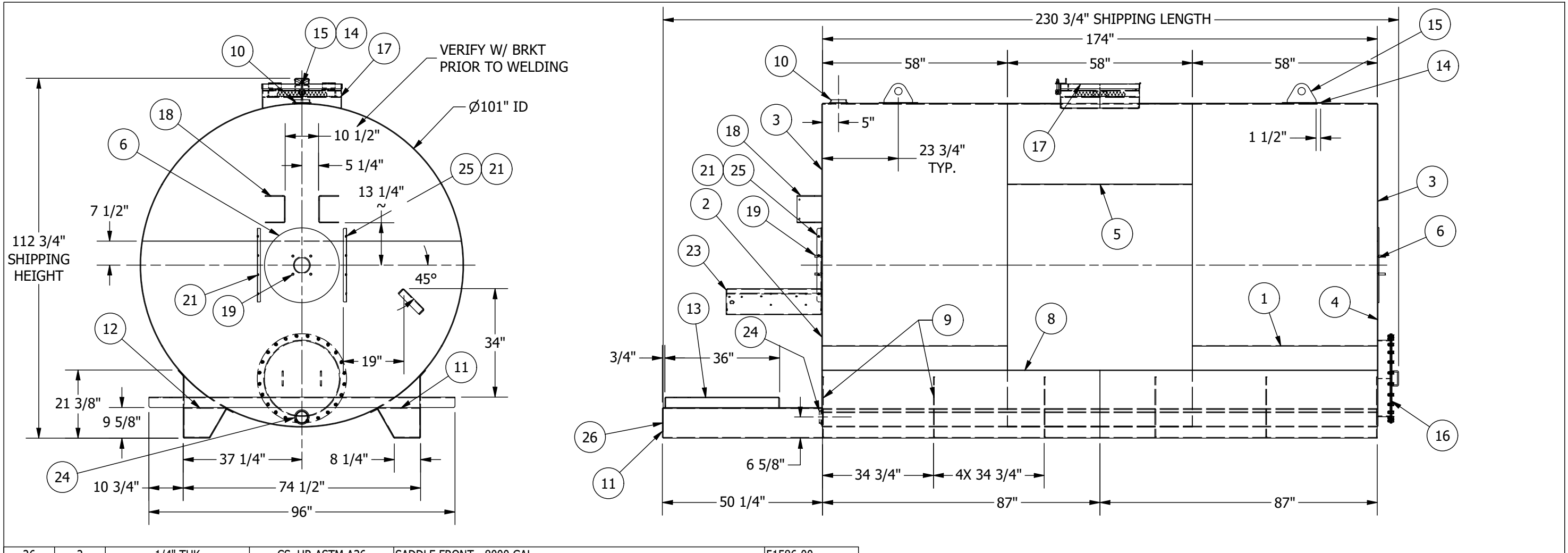
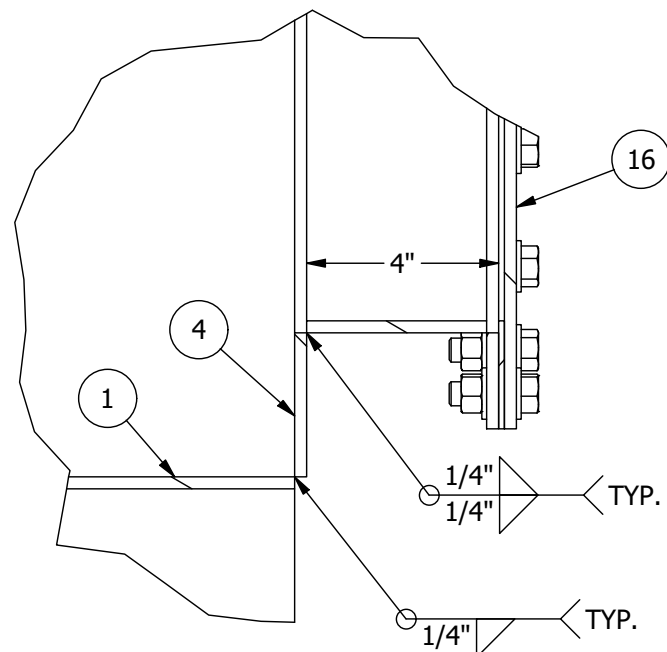




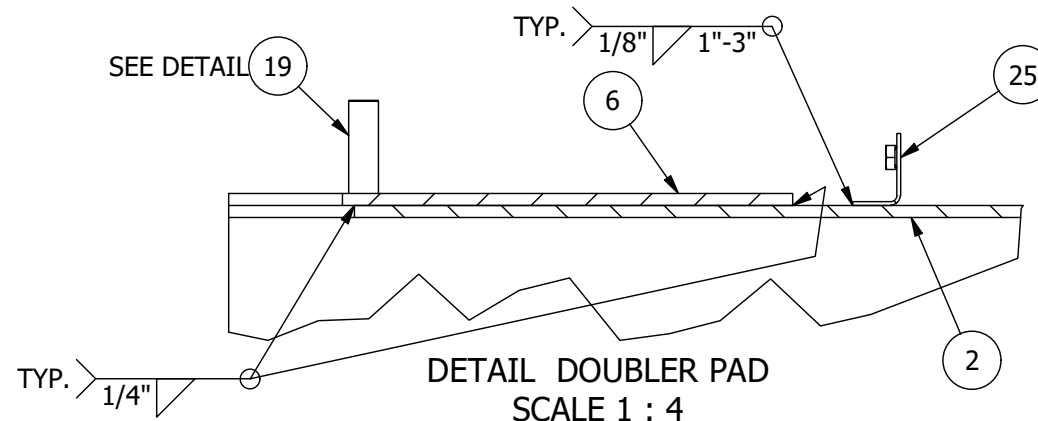
26	2	1/4" THK	CS, HR ASTM A36	SADDLE FRONT - 8000 GAL	51586-00
25	2	14 GA.	CS, HR P&O, ASTM A1011	SPRT GUARD MNT BRKT, SEAL COAT STORAGE TANKS	51042-00
24	1	3"	Iron, Ductile	FORGED FLANGE W/ PILOT, 260 SERIES	71236
23	1	1/4" THK.	CS, HR ASTM A36	MOUNT CHN BRKT - HYDR VALVE	51871-00
21	8	1/4"-20 UNC	Steel	NUT, WELD, SQ.	70241
19	8	5/8" - 11 UNC X 2" LONG	Steel	WELD STUD	75018
18	2	1/4" THK.	CS, HR ASTM A36	MOUNT GUSSET - HYDR MOTOR	51863-00
17	1	7 GA.	CS, HR P&O, ASTM A1011	WLDM'T, SEAL COAT MANWAY - 8000 GAL	30328-00
16	1	24"	CS, HR ASTM A36	MANHOLE W/ RUBBER GASKET, COVER, HARDWARE	30329-00
15	2	1/2" THK.	C.S.	LIFT LUG, SEAL COAT 8K-10K	51592-00
14	2	1/4" THK.	CS, HR ASTM A36	LIFT LUG REPAD	51593-00
13	1	1/4" THK	CS, HR ASTM A36	OPERATOR PLATFORM 8K-10K	51591-00
12	1	1/4" THK	CS, HR ASTM A36	SADDLE TOP PLT - LS - 8000 GAL	51590-00
11	1	1/4" THK	CS, HR ASTM A36	SADDLE TOP PLT - RS - 8000 GAL	51589-00
10	1	4"	Iron, Ductile	FORGED FLANGE W/ PILOT, 262 SERIES	70876
9	12	1/4" THK	CS, HR ASTM A36	SADDLE GUSSET - 8000 GAL	51588-00
8	4	1/4" THK	CS, HR ASTM A36	SADDLE REAR - 6000 GAL	52259-00
6	2	1/4" THK	CS, HR ASTM A36	HEAD REINFORCING PLATE	51585-00
5	1	1/4" THK	CS, HR ASTM A36	WLDM'T, SHELL SECTION W/ MWY HOLE STORAGE TANK - 6000 GAL	30411-00
4	1	1/4" THK	CS, HR ASTM A36	LOWER HEAD SECTION W/ MWY HOLE - 8000 GAL	51583-00
3	2	1/4" THK	CS, HR ASTM A36	UPPER HEAD SECTION - 8000 GAL	51582-00
2	1	1/4" THK	CS, HR ASTM A36	LOWER HEAD SECTION - 8000 GAL	51581-00
1	2	1/4" THK	CS, HR ASTM A36	WLDM'T, SHELL SECTION STORAGE TANK - 6000 GAL	30410-00
ITEM #	QTY.	SIZE / THICK	MATERIAL	DESCRIPTION	PART NUMBER

MATERIAL SCHEDULE

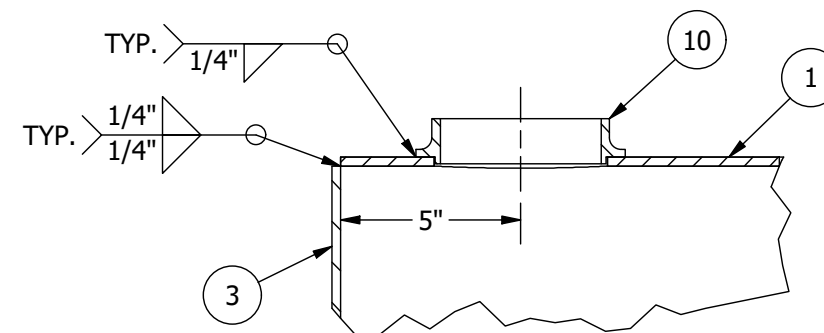
3		ADDED ITEM 19 TO BOM	5/22/19	SSMITH
2		ADDED MANWAYS & MNT BRKT.	5/20/19	SSMITH
1		INITIAL RELEASE.	5/6/19	SSMITH
ISSUE	ECR#	REVISION DESCRIPTION	REV. DATE	APP'D BY
				
SCALE:		CHECKED BY:	DRAWN BY: SSMITH	
DATE: 3/13/2020		APPROVED BY:	REVISION: 3	
DESCRIPTION: WLDM'T, SEAL COAT STORAGE TANK - 6000 GAL (SC6000ST)				
JOB:			DRAWING NUMBER: 30409-00.dwg	
NOTE! DO NOT SCALE THIS DRAWING!				



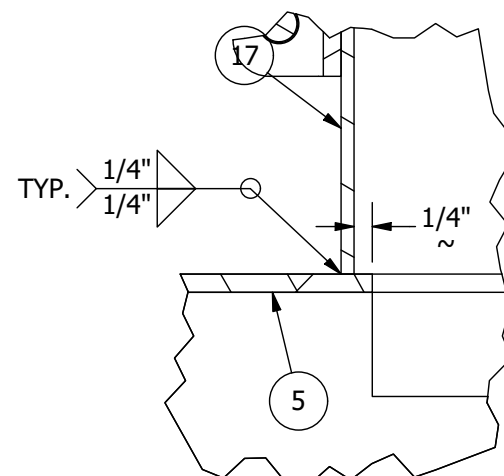
DETAIL ACCESS MANWAY
SCALE 1 : 4



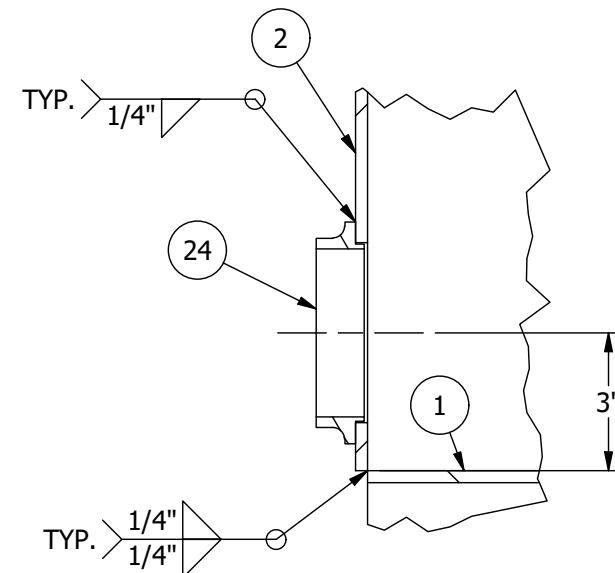
DETAIL DOUBLER PAD
SCALE 1 : 4



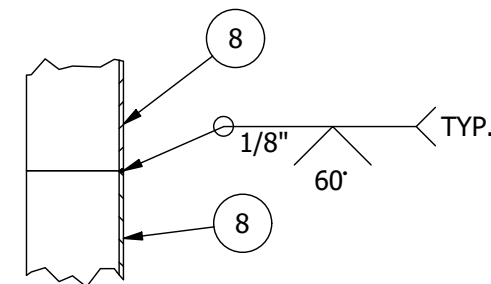
DETAIL NOZZLE
SCALE 3 : 16



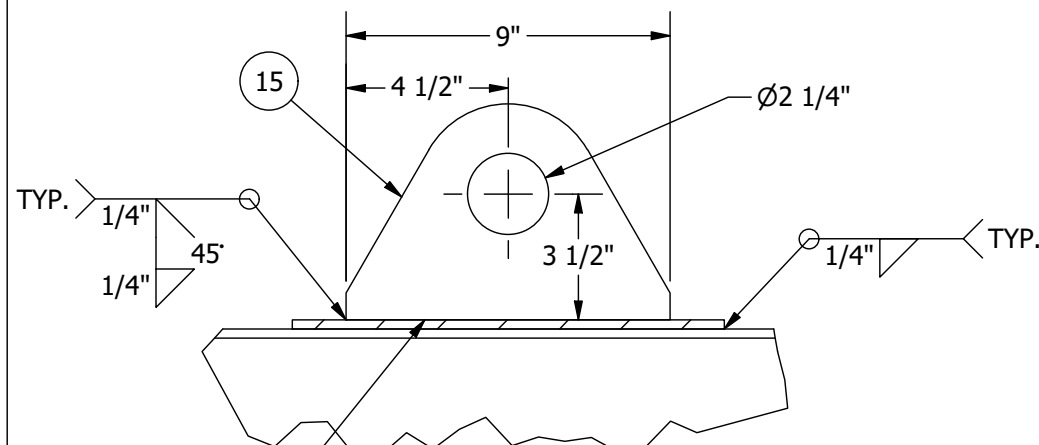
DETAIL MANWAY NECK
SCALE 3 : 8



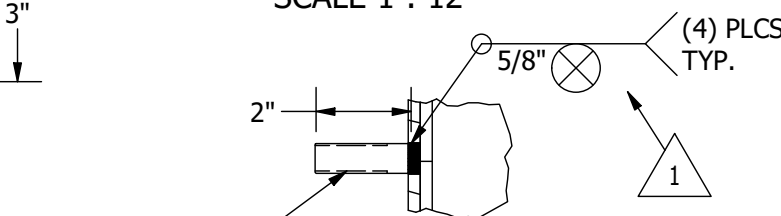
DETAIL NOZZLE
SCALE 1 : 4



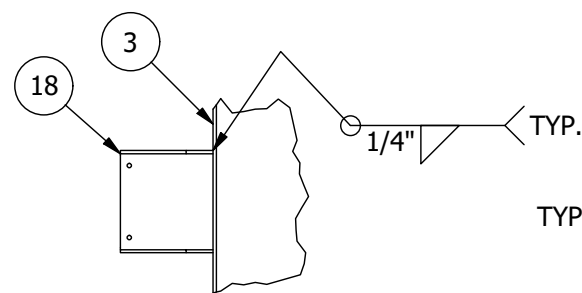
DETAIL SADDLE BUTT WELD
SCALE 1 : 12



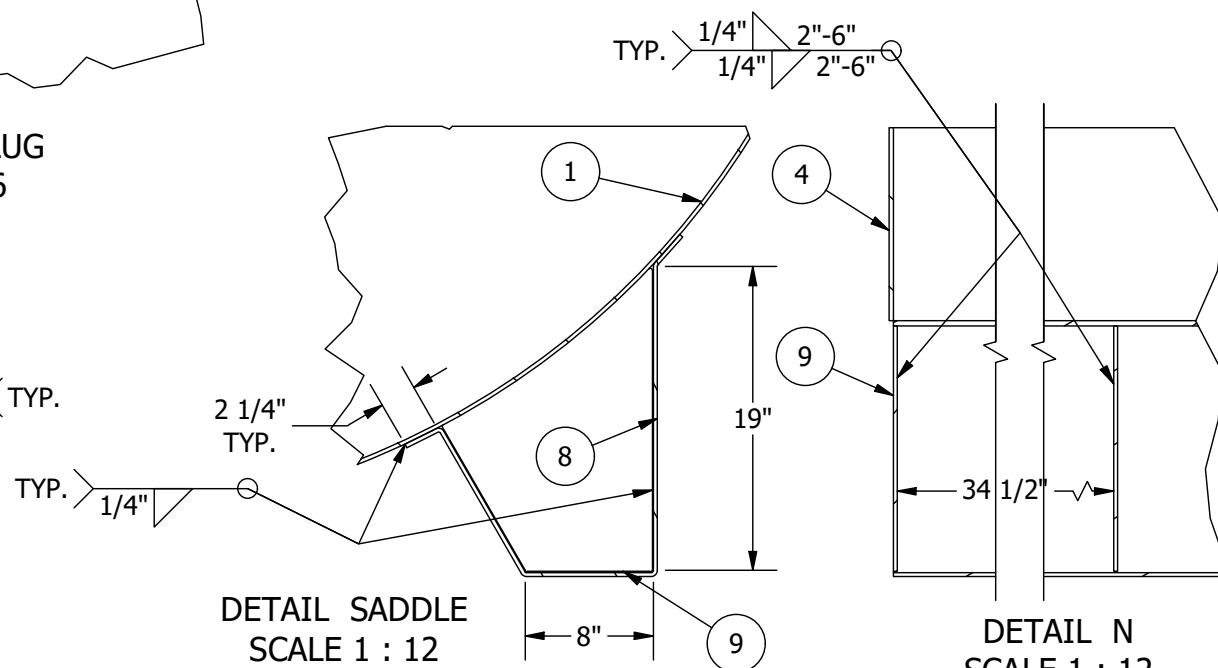
DETAIL LIFT LUG
SCALE 3 : 16



DETAIL WELD STUD



DETAIL HYD MOTOR BRKT
SCALE 1 / 16



DETAIL SADDLE
SCALE 1 : 12

DETAIL N
SCALE 1 : 12

5/22/19	1	ADDED WELD STUD DETAIL.	SS
REV. DATE	ISSUE	REVISION DESCRIPTION	APP'D BY

ASPHALT KINGDOM

SCALE:	CHECKED BY:	DRAWN BY: SSMITH
DATE: 3/13/2020	APPROVED BY:	REVISION: 3

DESCRIPTION:
WLDM'T, SEAL COAT STORAGE TANK - 6000 GAL (SC6000ST)

JOB:	DRAWING NUMBER: 30409-00.dwg
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NOTE! DO NOT SCALE THIS DRAWING!