



## **MASTIC**<sup>®</sup>

## Part No. 80320

**DESCRIPTION** Deery Level & Go Repair Mastic<sup>®</sup> is a hot-applied, pre-packaged, pourable, highly bonding, ready to melt mastic repair material for concrete and asphalt pavements and bridge deck surfaces. Deery Level & Go Repair Mastic is composed of quality-selected asphalt, clean, hard, durable particles of wear resistant aggregates, synthetic rubber polymers, antioxidants, naturally occurring and man-made reinforcing materials. Supplied in black asphalt color. The density of the installed Level & Go Repair Mastic Material is 107 pcf (14.3 lb./gal) (+/- 3%). VOC=0 g/l.

<u>USE</u> Level & Go Repair Mastic can be used for confined or unconfined, feathered edge repairs for extra wide pavement cracks, pavement joint separations, leveling bridge approaches or other settlement at structures, spalled concrete joints, utility cuts, potholes, leveling depressed thermal cracks, repairs prior to surface treatments, and other pavement distresses. Deery Level & Go Repair Mastic provides a waterproof, flexible, yet tough and durable repair system. Quick, simple, safe installation is usually ready for traffic in less than 30 minutes.

PHYSICAL PROPERTIES	TEST METHOD	SPECIFICATION
WEAR RESISTANT COARSE AGGREGATE		
Resistance to Abrasion and Impact (grading C)	ASTM C131	35% degradation maximum
MASTIC BINDER		
Cone Penetration @ 77 °F (25 °C) Cone Penetration @ 122 °F (50 °C) Softening Point	ASTM D5329 ASTM D5329 ASTM D36	60 units maximum 120 units maximum 200 °F (93 °C) minimum
Flexibility@ 1" (25.4 mm) 180° bend, 10 sec.	ASTM D3111 Modified	Pass at 32 °F (0 °C)
FINISHED MASTIC PRODUCT		
Low Temperature Flexibility Adhesion 77 °F (25 °C) Specific Gravity Minimum Application Temperature Maximum Application Temperature	ASTM D5329 ASTM D5329	Pass @ 32 °F (0 °C) 25 PSI (172 KPA) min 1.7 – 2.0 375 – 400 °F (190 – 204 °C)** 400 °F (204 °C)***
<u>TEST</u>		ASTM D8260 Type 1 Spec Limits
Mastic Resilience Effects of Rapid Deformation 19 °F (-7 °C)	ASTM D8260 ASTM D2794	50% minimum 3 passing specimens no chipping, cracking, or separation 8 N-m
Crack Bridging 19 °F (-7 °C) Mastic Stability 158 °F (70 °C)	ASTM C1305 modified ASTM D8260	Pass 3 cycles 40.0 mm maximum

<sup>\*\*</sup>Temperature of product measured at pavement surface. Use Minimum Application Temperature in cool weather

**SURFACE PREPARATION** All surfaces must be dry and free from dust, dirt, grease, loose materials, and any other matter that will inhibit the bonding of the repair mastic compound. Pavement surface temperature at time of installation shall not be less than 40 °F (4 °C).

**INSTALLATION** Deery Level & Go Repair Mastic shall be heated in a thermostatically controlled mastic mixer that utilizes oil as a heat transfer medium and has a full sweep horizontal agitator capable of gently lifting the material from the bottom of the reservoir and turning the material over and over. The agitation shall be capable of mixing and suspending materials, filled with aggregates having a specific gravity as high as 3.0. The heated repair mastic at the Minimum Application Temperature shall be dispensed onto the properly prepared repair area, in layers if needed, leveled, and smoothed with the surrounding pavement surface to form a durable repair. Installations over 2 inches deep can be bulked by adding up to 25% by volume of an approved, clean, dry ¾ inch aggregate in layers for increased stability and quicker cooling. For enhanced surface texture and optimum skid resistance, broadcast approved aggregate chips into the hot mastic repair material and tamp lightly to assist embedment of the chips.

**<u>LIMITATION</u>** Do not apply on wet, frosted surfaces or over coal tar coatings. The user should confirm suitability of use and compatibility with surface treatments through field-testing prior to application.

<sup>\*\*\*</sup>Prolonged heating at or above Maximum Heating Temperature may severely damage product.





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PACKAGING Product is supplied in either cardboard boxes, or in meltable boxless packaging. Both package types are labeled in accordance with OSHA, GHS, and specification requirements; are sold by net weight; are interlock stacked on 48 x 40 in. (122 x 102 cm) 4 -way pallets; can be stored outside; and are covered with a weather resistant pallet cover and 2 layers of UV protected stretch wrap.

- BOX packaging consists of cardboard boxes containing 30 lbs. (13.6 kg) of product with 75 boxes per pallet, weighing approximately 2250 lbs. (1020 kg). Boxes contain a quick melting release film for easy removal and are taped closed, without
- Meltable packaging consists of approximately 30 lbs. (13.6 kg) completely meltable packages that are interlock stacked on pallets. To use, the pallet wrap is removed, and individual blocks are placed in the Melter. There are no individual cardboard boxes to open, empty, handle, or dispose of. Meltable packaging quickly melts into the product without affecting specification conformance. Meltable packaged sealant products are sold by the pallet only and individual packages are not indented for sale. For more details on meltable packaging go to https://www.asphaltkingdom.com/

**PERFORMANCE** Temperature fluctuations, site conditions, surface preparation, traffic, installation technique, material selection, shape factor and surface treatment compatibility influence the effectiveness and useful life of Pavement Preservation treatments. Consider and monitor each element for optimum results. Purchaser and end user should determine applicability for use in their specific conditions.

WARRANTY Manufacturer warrants that these products meet applicable ASTM, AASHTO, Federal or State specifications at time of shipment. Techniques used for the preparation of the cracks and joints prior to sealing or filling are beyond our control as are the use and application of the products; therefore, manufacturer shall not be responsible for improperly applied or misused products. Remedies against manufacturer, as agreed to by manufacturer, are limited to replacing nonconforming product or refund (full or partial) of purchase price from manufacturer. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by manufacturer, whichever is earlier. There shall be no other warranties expressed or implied. For optimum performance, follow manufacturer recommendations for product installation.

> FOR ADDITIONAL INFORMATION Call:1-866-399-5562

Web: www.asphaltkingdom.com